APPENDIX B WIND TURBINE SPECIFICATIONS REPORT

ADELAIDE WIND ENERGY CENTRE

RENEWABLE ENERGY APPROVAL APPLICATION

SPECIFICATIONS REPORT, WIND FACILITY (NOT CLASS 2)

February 2012











GL Garrad Hassan



RENEWABLE ENERGY APPROVAL APPLICATION - WIND TURBINE SPECIFICATIONS REPORT ADELAIDE WIND ENERGY CENTRE, ONTARIO

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1 **PREAMBLE**

Kerwood Wind, Inc. is proposing to develop the Adelaide Wind Energy Centre (the "Project") which is subject to Ontario Regulation 359/09 (Renewable Energy Approvals (REA) [1] under Part V.0.1 of the Ontario Environmental Protection Act (EPA)) and Regulation 521/10 [2]. Kerwood Wind, Inc. was awarded a Feed-in-Tariff (FIT) Contract for this Project in July 2011 and is seeking a Renewable Energy Approval from the Ontario Ministry of the Environment (MOE). Kerwood Wind, Inc. is a wholly-owned subsidiary of NextEra Energy Canada, ULC (NextEra). The parent company of NextEra Energy Canada, ULC is NextEra Energy Resources, LLC, with a current portfolio of over 8,800 operating wind turbines across North America.

An ESR/EIS for the Project was previously submitted to the MOE in June 2009 by Air Energy TCI Inc. (AET), the North American subsidiary of TCI Renewables Ltd. The name of the Project at the time of the June 2009 submission was the Adelaide Wind Farm.

This Project is considered to be a Class 4 Wind Facility. The Project is located in the Township of Adelaide-Metcalfe and North Middlesex and is proposed to consist of 37, 1.62 MW turbines with a total nameplate capacity of 59.9 MW, though 38 positions will be permitted.

This Specifications Report, Wind Facility (Not Class 2) has been prepared to satisfy the requirements outlined in *Ontario Regulation 359/09 (O. Reg. 359/09)*, the regulation governing renewable energy projects in Ontario and the Technical Guide to Renewable Energy Approvals [3]. The following sections outline the specifications of the turbine technology selected for this Project.

2 TECHNICAL SPECIFICATIONS

The Adelaide Wind Energy Centre is a Class 4 Wind Facility consisting of thirty-seven (37) GE 1.6-100 (1.62 MW) turbines, for a total installed capacity of 59.9 MW, though 37 positions will be permitted. The proposed GE 1.6-100 turbine is a 3-bladed, upwind, horizontal-axis turbine. A summary of technical specifications is provided in Table 2-1.

Parameter	Value
Make and model	GE 1.6-100
Name plate capacity	1.62 MW
Hub height above grade	80 m
Rotational speeds	9.75-16.18 rpm
Rotor diameter	100 m
Swept area	$7,854 \text{ m}^2$

 Table 2-1: Technical specifications, GE 1.6-100



Figure 2-1: GE energy 1.6-100 wind turbine nacelle layout

Additional technical information on the GE 1.6-100 is attached as Appendix A.

3 ACOUSTIC EMISSIONS DATA

The maximum overall sound power level of the GE 1.6-100 is 105 dBA. The acoustic emissions data, in accordance with standard CAN/CSA-C61400-11-07, "Wind Turbine Generator Systems Part 11: Acoustic Noise Measurement Techniques", dated October 2007 is summarized below including:

- Measurement uncertainty value;
- Octave-band sound power levels (linear weighted); and
- Tonality and tonal audibility.

Wind	Octave Band Sound Power Level [dBA]											
Speed [m/s] at 10 m agl Frequency [Hz]		Manufact	urer's Emis	sion Level		Adjusted Emission Level						
	6	7	8	9	10	6	7	8	9	10		
63	81.4	84.8	86.3	86.4	86.2	86.2	86.2	86.2	86.2	86.2		
125	88.9	92.4	94.4	94.9	95.1	95.1	95.1	95.1	95.1	95.1		
250	92.1	93.4	95.5	96.3	96.9	96.9	96.9	96.9	96.9	96.9		
500	94.3	95.7	95.9	95.7	95.5	95.5	95.5	95.5	95.5	95.5		
1000	93.8	99.2	100.4	100.1	99.9	99.9	99.9	99.9	99.9	99.9		
2000	89.8	96.4	99.2	99.3	99.3	99.3	99.3	99.3	99.3	99.3		
4000	83.9	87.8	90.0	90.3	90.5	90.5	90.5	90.5	90.5	90.5		
8000	67.4	70.7	72.1	72.3	71.6	71.6	71.6	71.6	71.6	71.6		
A-Weighted	99.5	103.3	104.9	105.0	105.0	105.0	105.0	105.0	105.0	105.0		

Table 3-1: Normal operation calculated apparent sound power level (10 m/s), A-weighted

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Wind	Octave Band Sound Power Level [dBA]											
Speed [m/s] at 10 m agl Frequency [Hz]	Μ	anufactu	rer's Em	ission Lev	vel	Adjusted Emission Level						
	6	7	8	9	10	6	7	8	9	10		
63	107.6	111.0	112.5	112.6	112.4	112.4	112.4	112.4	112.4	112.4		
125	115.1	118.6	120.6	121.1	121.3	121.3	121.3	121.3	121.3	121.3		
250	118.3	119.6	121.7	122.5	123.1	123.1	123.1	123.1	123.1	123.1		
500	120.5	121.9	122.1	121.9	121.7	121.7	121.7	121.7	121.7	121.7		
1000	120.0	125.4	126.6	126.3	126.1	126.1	126.1	126.1	126.1	126.1		
2000	116.0	122.6	125.4	125.5	125.5	125.5	125.5	125.5	125.5	125.5		
4000	110.1	114.0	116.2	116.5	116.7	116.7	116.7	116.7	116.7	116.7		
8000	93.6	96.9	98.3	98.5	97.8	97.8	97.8	97.8	97.8	97.8		
A-Weighted	99.5	103.3	104.9	105.0	105.0	105.0	105.0	105.0	105.0	105.0		

 Table 3-2: Normal operation calculated apparent sound power level (10 m/s), Linear

3.1 Uncertainty Levels

The apparent sound power levels given above are calculated mean levels. If a wind turbine noise performance test is carried out, it needs to be done in accordance with the regulations of the international standard IEC 61400-11, ed. 2.1: 2006. Uncertainty levels associated with measurements are described in IEC/TS 61400-14.

Per IEC/TS 61400-14, LWAd is the maximum apparent sound power level for 95% confidence level resulting from measurements performed in accordance with IEC 61400-11 standard: LWad = LWA + K, where LWA is the mean apparent sound power level from IEC 61400-11 testing reports and K = $1,645 \sigma T$.

The testing standard deviation values σT , σR , and σP for measured apparent sound power level are described by IEC/TS 61400-14, where σT is the total standard deviation, σP is the standard deviation for product variation, and σR is the standard deviation for test reproducibility.

Assuming $\sigma R < 0.8~dB$ and $\sigma P < 0.8~dB$ as typical values leads to a calculated K < 2~dB for 95% confidence.

3.2 Tonal Audibility

At the reference measuring point R_o , a ground distance from the turbine base equal to hub height plus half the rotor diameter, the 1.6-100 turbine has an expected value for tonal audibility of $\Delta La, k < 2 \text{ dB}$, irrespective of wind speed, hub height, and grid frequency.¹

The complete acoustic emissions data for the GE-1.6-100 is attached as 0.



 $^{^1}$ R0 and $\Delta La,k$ are defined here according to IEC 61400-11, ed. 2.1: 2006.

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4 **REFERENCES**

- [1] Ontario Regulation 359/09, made under the *Environmental Protection Act*, Renewable Energy Approvals under Part 1.0 of the Act.
- [2] Ontario Regulation 521/10, made under the *Environmental Protection Act*, Renewable Energy Approvals under Part 1.0 of the Act.
- [3] Technical Guide to Renewable Energy Approvals, Ontario Ministry of the Environment, July 2011.
- [4] CAN/CSA-C61400-11-07, "Wind Turbine Generator Systems Part II: Acoustic Noise Measurement Techniques", October 2007.

APPENDIX A TECHNICAL DESCRIPTION AND DATA, GE 1.6-100

Technical Description of the 1.6-100 Wind Turbine and Major Components

The wind turbine is a three bladed, upwind, horizontal-axis wind turbine with a rotor diameter of 100 m. The turbine rotor and nacelle are mounted on top of a tubular tower giving a rotor hub height of 80m. The machine employs active yaw control (designed to steer the machine with respect to the wind direction), active blade pitch control (designed to regulate turbine rotor speed), and a generator/power electronic converter system.

The wind turbine features a distributed drive train design wherein the major drive train components including main shaft bearings, gearbox, generator, yaw drives, and control panel are attached to a bedplate (see Figure 1).



Figure 1: GE Energy 1.6-100 wind turbine nacelle layout

Rotor

The rotor diameter is 100 m, resulting in a swept area of 7,854 m, and is designed to operate between 9.75 and 16.18 revolutions per minute (rpm). Rotor speed is regulated by a combination of blade pitch angle adjustment and generator/converter torque control. The rotor spins in a clock-wise direction under normal operating conditions when viewed from an upwind location.

Full blade pitch angle range is approximately 90°, with the 0°-position being with the airfoil chord line flat to the prevailing wind. The blades being pitched to a full feather pitch angle of approximately 90° accomplishes aerodynamic braking of the rotor; whereby the blades "spill" the wind thus limiting rotor speed.

Blades

There are three rotor blades used on each wind turbine. The airfoils transition along the blade span with the thicker airfoils being located in-board towards the blade root (hub) and gradually tapering to thinner cross sections out towards the blade tip.

Blade Pitch Control System

The rotor utilizes three (one for each blade) independent electric pitch motors and controllers to provide adjustment of the blade pitch angle during operation. Blade pitch angle is adjusted by an electric drive that is mounted inside the rotor hub and is coupled to a ring gear mounted to the inner race of the blade pitch bearing (see Figure 1).

GE's active-pitch controller enables the wind turbine rotor to regulate speed, when above rated wind speed, by allowing the blade to "spill" excess aerodynamic lift. Energy from wind gusts below rated wind speed is captured by allowing the rotor to speed up, transforming this gust energy into kinetic which may then be extracted from the rotor.

Three independent back-up units are provided to power each individual blade pitch system to feather the blades and shut down the machine in the event of a grid line outage or other fault. By having all three blades outfitted with independent pitch systems, redundancy of individual blade aerodynamic braking capability is provided.

Hub

The hub is used to connect the three rotor blades to the turbine main shaft. The hub also houses the three electric blade pitch systems and is mounted directly to the main shaft. Access to the inside of the hub is provided through a hatch.

Gearbox

The gearbox in the wind turbine is designed to transmit power between the low-rpm turbine rotor and high-rpm electric generator. The gearbox is a multi-stage planetary/helical gear design. The gearbox is mounted to the machine bedplate. The gearing is designed to transfer torsional power from the wind turbine rotor to the electric generator. A parking brake is mounted on the high-speed shaft of the gearbox.

Bearings

The blade pitch bearing is designed to allow the blade to pitch about a span-wise pitch axis. The inner race of the blade pitch bearing is outfitted with a blade drive gear that enables the blade to be driven in pitch by an electric gear-driven motor/controller.

The main shaft bearing is a roller bearing mounted in a pillow-block housing arrangement. The bearings used inside the gearbox are of the cylindrical, spherical and tapered roller type. These bearings are designed to provide bearing and alignment of the internal gearing shafts and accommodate radial and axial loads.

Brake System

The electrically actuated individual blade pitch systems act as the main braking system for the wind turbine. Braking under normal operating conditions is accomplished by feathering the blades out of the wind. Any single feathered rotor blade is designed to slow the rotor, and each rotor blade has its own back-up to provide power to the electric drive in the event of a grid line loss.

The turbine is also equipped with a mechanical brake located at the output (high-speed) shaft of the gearbox. This brake is only applied as an auxiliary brake to the main aerodynamic brake and to prevent rotation of the machinery as required by certain service activities.

Generator

The generator is a doubly-fed induction type. The generator meets protection class requirements of the International Standard IP 54 (totally enclosed). The generator is mounted to the bedplate and the mounting is designed so as to reduce vibration and noise transfer to the bedplate.

Flexible Coupling

Designed to protect the drive train from excessive torque loads, a flexible coupling is provided between the generator and gearbox output shaft this is equipped with a torque-limiting device sized to keep the maximum allowable torque below the maximum design limit of the drive train.

Yaw System

A roller bearing attached between the nacelle and tower facilitates yaw motion. Planetary yaw drives (with brakes that engage when the drive is disabled) mesh with the outside gear of the yaw bearing and steer the machine to track the wind in yaw. The automatic yaw brakes engage in order to prevent the yaw drives from seeing peak loads from any turbulent wind.

The controller activates the yaw drives to align the nacelle to the average wind direction based on the wind vane sensor mounted on top of the nacelle.

A cable twist sensor provides a record of nacelle yaw position and cable twisting. After the sensor detects excessive rotation in one direction, the controller automatically brings the rotor to a complete stop, untwists the cable by counter yawing of the nacelle, and restarts the wind turbine.

Tower

The wind turbine is mounted on top of a tubular tower. The tubular tower is manufactured in sections from steel plate. Access to the turbine is through a lockable steel door at the base of the tower. Service platforms are provided. Access to the nacelle is provided by a ladder and a fall arresting safety system is included. Interior lights are installed at critical points from the base of the tower to the tower top.

Nacelle

The nacelle houses the main components of the wind turbine generator. Access from the tower into the nacelle is through the bottom of the nacelle. The nacelle is ventilated. It is illuminated with electric light. A hatch at the front end of the nacelle provides access to the blades and hub. The rotor can be secured in place with a rotor lock.

Anemometer, Wind Vane and Lightning Rod

An anemometer, wind vane and lightning rod are mounted on top of the nacelle housing. Access to these sensors is accomplished through a hatch in the nacelle roof.

Lightning Protection

The rotor blades are equipped with a lightning receptors mounted in the blade. The turbine is grounded and shielded to protect against lightning, however, lightning is an unpredictable force of nature, and it is possible that a lightning strike could damage various components notwithstanding the lightning protection deployed in the machine.

Wind Turbine Control System

The wind turbine machine can be controlled automatically or manually from either an interface located inside the nacelle or from a control box at the bottom of the tower. Control signals can also be sent from a remote computer via a Supervisory Control and Data Acquisition System (SCADA), with local lockout capability provided at the turbine controller.

Service switches at the tower top prevent service personnel at the bottom of the tower from operating certain systems of the turbine while service personnel are in the nacelle. To override any machine operation, Emergency-stop buttons located in the tower base and in the nacelle can be activated to stop the turbine in the event of an emergency.

Power Converter

The wind turbine uses a power converter system that consists of a converter on the rotor side, a DC intermediate circuit, and a power inverter on the grid side.

The converter system consists of a power module and the associated electrical equipment. Variable output frequency of the converter allows operation of the generator.

Technical Data for the 1.6-100

Rotor

Diameter	100 m
Number of blades	3
Swept area	7,854 m2
Rotor speed range	9.75 to 16.18 rpm
Rotational direction	Clockwise looking downwind
Maximum tip speed	84.7 m/s
Orientation	Upwind
Speed regulation	Pitch control
Aerodynamic brakes	Full feathering
-	-

Pitch System

Principle Actuation Independent blade pitch control Individual electric drive

Yaw System

Yaw rate

0.5 degree/s

1.6-100 Calculated Third Octave Band Apparent Sound Power Level LWA.k

Table 1 provides reference values per IEC 61400-11, based on the total apparent sound power level (A-weighted) defined in the general product acoustic specification for this turbine type. The uncertainties for octave sound power levels are generally higher than for total sound power levels. Guidance is given in IEC 61400-11, Annex D. The third octave-band spectra are for information only.

	1.6-100 with 80 m HH - Normal Operation 3rd Octave Band Spectra								
Standard WS at 10m	n [m/s]	5	5.5	6	6.5	7	8	9	10-Cutout
Hub Height WS at 80 m [m/s]		7	7.7	8.4	9.1	9.7	11.1	12.5	14-Cutout
	25	60.2	62.2	64.2	65.9	67.6	69.1	69.2	69
	32	63.2	65.1	67.1	68.8	70.5	72	72.1	71.9
	40	66.2	68.2	70.1	71.9	73.5	75.1	75.1	74.9
	50	69	71	73	74.7	76.4	77.9	78	77.8
	63	72	73.9	75.9	77.6	79.3	80.9	80.9	80.7
	80	75	77	78.9	80.7	82.4	83.9	83.9	83.7
	100	77.5	79.5	81.5	83.2	84.9	86.4	86.5	86.3
	125	80	82.2	84.2	86	87.9	89.8	90.1	90.2
	160	81.4	83.8	85.7	87.1	89.1	91.4	92.1	92.5
	200	82.2	84.7	86.1	86.7	88.7	91.3	92.2	92.9
	250	83.7	86.2	87.2	87.1	88.6	90.7	91.6	92.2
	315	84.7	87.3	88.3	87.9	88.7	90	90.6	91
	400	85	87.5	88.8	88.7	89.1	89.6	89.8	89.9
	500	85.2	87.9	89.6	90.1	90.6	90.7	90.5	90.3
Frequency [Uz]	630	84.8	87.5	90	91.7	92.4	92.6	92.2	91.8
Frequency [Hz]	800	83.9	86.6	89.7	92.4	93.7	94.3	93.9	93.5
	1000	82.5	85.4	89.1	92.6	94.5	95.6	95.3	95
	1250	81.4	84.1	88.1	92.5	94.9	96.7	96.5	96.3
	1600	80.7	82.5	86.1	90.7	93.5	96	95.9	95.8
	2000	80.9	82.3	84.9	88.3	91.4	94.5	94.7	94.7
	2500	80.5	81.9	83.8	86.1	88.9	91.9	92.3	92.3
	3150	78.8	80.2	81.8	83.7	85.9	88.4	88.7	89.1
	4000	75.6	76.9	78.4	80.2	82.1	83.8	84	83.9
	5000	71.4	72.5	73.9	75.5	77.2	78.7	78.7	78.4
	6300	65.2	65.9	67	68.6	70.3	71.7	71.8	71.2
	8000	55.3	55.5	56.2	57.9	59.7	61.5	62.9	60.8
	10000	42.9	42.3	42.7	44.4	46.5	48.6	49	48.1
	12500	26.9	25.2	25.1	27.3	29.7	33.6	32.1	32.2
	16000	3.7	0.4	-0.4	2.2	5.2	8.9	9	9.3
	20000	-21.9	-27.3	-29	-25.9	-22.3	-18.3	-17.4	-16.8
Total apparent sound	power	94.8	97 3	99 5	101 5	103 3	104.9	105	105

Table 1: Calculated Apparent Third Octave Band Sound Power Level (A-weighted), 1.6-100 with 80 m hub height as function of Wind Speed v_{10m}

Tonal Audibility

At the reference measuring point R_o, a ground distance from the turbine base equal to hub height plus half the rotor diameter, the 1.6-100 turbine has an expected value for tonal audibility of $\Delta L_{a,k} < 2$ dB, irrespective of wind speed, hub height, and grid frequency.²

Uncertainty Levels

The apparent sound power levels given above are calculated mean levels. If a wind turbine noise performance test is carried out, it needs to be done in accordance with the regulations of the international standard IEC 61400-11, ed. 2.1: 2006. Uncertainty levels associated with measurements are described in IEC/TS 61400-14.

Per IEC/TS 61400-14, L_{WAd} is the maximum apparent sound power level resulting from n

measurements performed according to IEC 61400-11 standard for 95 % confidence level: $L_{WAd} = \overline{L_{WA}}$

+ K, where $\overline{L_{WA}}$ is the mean apparent sound power level from **n** IEC 61400-11 testing reports and **K** = **1.645** · **oT**.

The testing standard deviation values σ_T , σ_R and σ_P for measured apparent sound power level are described by IEC/TS 61400-14 where σ_T is the total standard deviation, σ_P is the standard deviation for product variation and σ_R is the standard deviation for test reproducibility.

Assuming $\sigma_R < 0.8$ dB and $\sigma_P < 0.8$ dB typical values, leads to calculated K < 2 dB for 95 % confidence level.

IEC 61400-11 and IEC/TS 61400-14 Terminology

- $L_{WA,k}$ is wind turbine apparent sound power level (referenced to 1⁻¹² W) measured with A-weighting as function of reference wind speed v_{10m} . Derived from multiple measurement reports per IEC 61400-11, it is considered as a mean value.
- σ_P is the product variation i.e. the 1.56-100 unit-to-unit product variation; typically < 0.8 dB
- σ_R is the overall measurement testing reproducibility as defined per IEC 61400-11; typically < 0.8 dB with adequate measurement conditions and sufficient amount of data samples
- σ_{T} is the total standard deviation combining both σ_{P} and σ_{R}
- K = 1,645 $\cdot \sigma_T$ is defined by IEC/TS 61400-14 for 95 % confidence level
- R_o is the ground measuring distance from the wind turbine tower axis per IEC 61400-11
- $\Delta L_{a,k}$ is the tonal audibility according to IEC 61400-11, described as potentially audible narrow band sound